GV180TI GEN-PACK

◎ POWER RATING

Engine Speed rev/min	Type of Operation	Engine Power	
		kWm	Ps
1800	Prime Power	340	462
	Standby Power	374	508
1500	Prime Power	290	394
	Standby Power	319	434

Note : -. The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271.

* Without cooling fan, inter cooler inlet water temperature 32 ℃

-. Ratings are based on ISO 8528.

→ **Prime power** available at variable load. The permissible average power out put (during 24h period) shell not exceed 70% of the prime power rating. No overload is permitted.

→ **Standby power** available in the event of a main power network failure. No overload is permitted.

◎ MECHANICAL SYSTEM

○ Engine Type	V-type 4 cycle, water cooled Turbo charged & intercooled (water to air)
○ Combustion type	Stoichiometric, Premixed and spark ignited
○ Cylinder Type	Replaceable wet liner
○ Number of cylinders	10
○ Bore x stroke	128(5.04) x 142(5.59) mm(in.)
○ Displacement	18.273 (1,115.09) lit.(in^3)
○ Compression ratio	10.5 : 1
○ Firing order	1-6-5-10-2-7-3-8-4-9
○ Ignition timing	14° BTDC
○ Compression pressure	Above 28 kg/cm2(398 psi) at 200rpm
○ Dry weight (Engine)	Approx. 1,415 kg (3,120 lb)
○ Dimension (Engine) (LxWxH)	1,745 x 1,236 x 1,596 mm (68.7 x 48.7 x 62.8 in.)
○ Rotation	Counter clockwise viewed from Flywheel
○ Fly wheel housing	SAE NO.1
○ Fly wheel	Clutch NO.14

◎ MECHANISM

○ Type	Over head valve
○ Number of valve	Intake 1, exhaust 1 per cylinder
○ Valve lashes at cold	Intake 0.3mm (0.0118 in.) Exhaust 0.4mm (0.0157 in.)

◎ VALVE TIMING

	Opening	Close
○ Intake valve	24 deg. BTDC	36 deg. ABDC
○ Exhaust valve	63 deg. BBDC	27 deg. ATDC

◎ FUEL CONSUMPTION

○ **Prime** (Nm^3/hr)	**1,500 rpm**	**1,800 rpm**
25%	26.1	31.9
50%	41.5	50.6
75%	57.4	71.7
90%	67.5	83.4
100%	74.7	90.8

○ **Standby** (Nm^3/hr)	**1,500 rpm**	**1,800 rpm**
100%	80.5	99.5

◎ FUEL SYSTEM

○ Carburetor	Impco 200M Varifuel carburetor (2EA)
○ Gas regulator	Maxitrol RV61 (2EA)
○ Max. inlet pressure	1.0 psi at the engine inlet

◎ LUBRICATION SYSTEM

○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crankshaft
○ Oil filter	Full flow, cartridge type
○ Oil pan capacity	High level 35 liters (9.25 gal.) Low level 28 liters (7.40 gal.)
○ Lub. Oil	Refer to Operation Manual Low ash type(0.5wt%) natural gas engine oil API service grade CD or higher SAE 15W-40

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◎ COOLING SYSTEM

○ Cooling method	Fresh water forced circulation
○ Water capacity	42 liters (11.1 gal.) (Engine only)
○ Pressure system	Max. 0.5 kg/cm^2 (7.1 psi)
○ Water pump	Centrifugal type driven by belt
○ Cooling fan	Blower, 915mm diameter, 7 blades Plastic
Loss power of fan	22PS(16.2kW) @ Eng. Speed 1,500 rpm 33PS(24.3kW) @ Eng. Speed 1,800 rpm
○ Thermostat	Wax – pellet type Opening temp. 71°C Full open temp. 85°C

◎ ELECTRICAL SYSTEM

○ Charging generator	24V x 45A alternator
○ Voltage regulator	Built-in type IC regulator
○ Starting motor	24V x 7.0kW
○ Battery Voltage	24V
○ Battery Capacity	200 AH (recommended)
○ Ignition controller	12 or 24V DC (min 8V DC at start, 32V DC max)

◎ IGNITION SYSTEM

○ Spark plug	NGK IFR7B-D, 0.4mm air gap Champion RC78PYP, 0.38mm air gap
○ Ignition controller	Altronic CPU-95 unit (24V DC)
○ Ignition coil	Altronic 501 061 blue epoxy individual coil
○ Trigger system	Magnetic pick-up sensor and trigger wheel and Hall-effect (0.5/ 0.5/ 1.0mm air gap)

◎ ENGINEERING DATA

○ Water flow	550 liters/min @1,500 rpm 660 liters/min @1,800 rpm
○ Heat rejection to coolant	70.7 kcal/sec @1,500 rpm 87.3 kcal/sec @1,800 rpm
○ Heat rejection to CAC	4.3 kcal/sec @1,500 rpm 6.8 kcal/sec @1,800 rpm
○ Inter cooler water flow	290 liters/min @1,500 rpm 340 liters/min @1,800 rpm
○ Air flow	23.9 m^3/min @1,500 rpm 29.4 m^3/min @1,800 rpm
○ Exhaust gas flow	38.8 m^3/min @1,500 rpm 47.9 m^3/min @1,800 rpm
○ Exhaust gas temp.	520 °C @1,500 rpm 530 °C @1,800 rpm
○ Radiator air flow	550 m^3/min @1,500 rpm, 0.7kPa 650 m^3/min @1,800 rpm, 1kPa
○ Max. permissible restrictions	
-.Intake system	220 mmH_2O initial 635 mmH_2O final
-.Exhaust system	600 mmH_2O max.
○ Altitude Capability	1,000 m

◆ CONVERSION TABLE

in. = mm x 0.0394	lb/ft = N.m x 0.737
PS = kW x 1.3596	U.S. gal = lit. x 0.264
psi = kg/cm2 x 14.2233	kW = 0.2388 kcal/s
in3 = lit. x 61.02	lb/PS.h = g/kW.h x 0.00162
hp = PS x 0.98635	cfm = m^3/min x 35.336
lb = kg x 2.20462	Nm^3= SCF × 0.0283

Kg/hr = Nm^3/hr × 0.732 (natural gas)

Btu/ft^3= MJ/m^3 × 26.8392 (natural gas)

kPa = 101.97 mmH_2O = 0.01 bar

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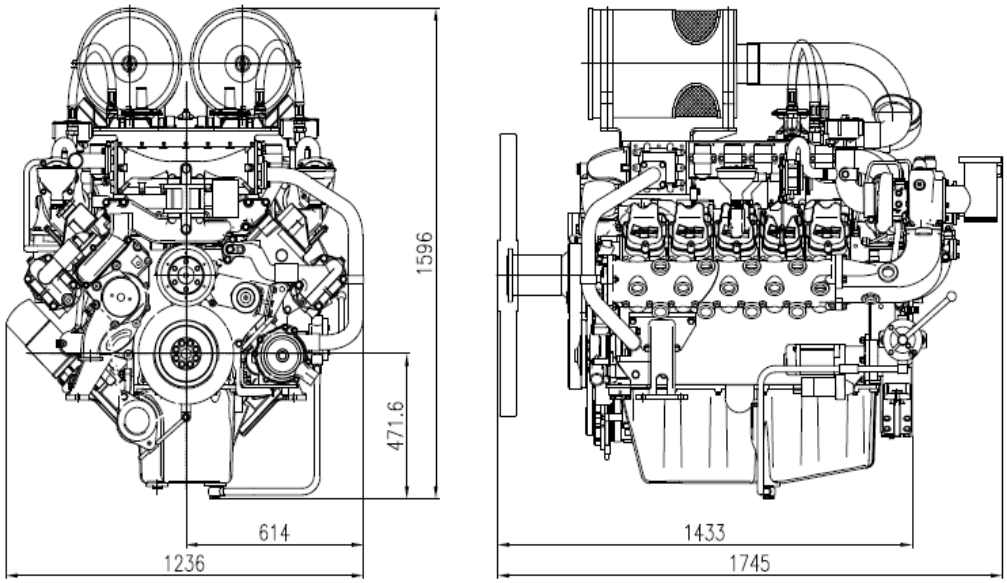
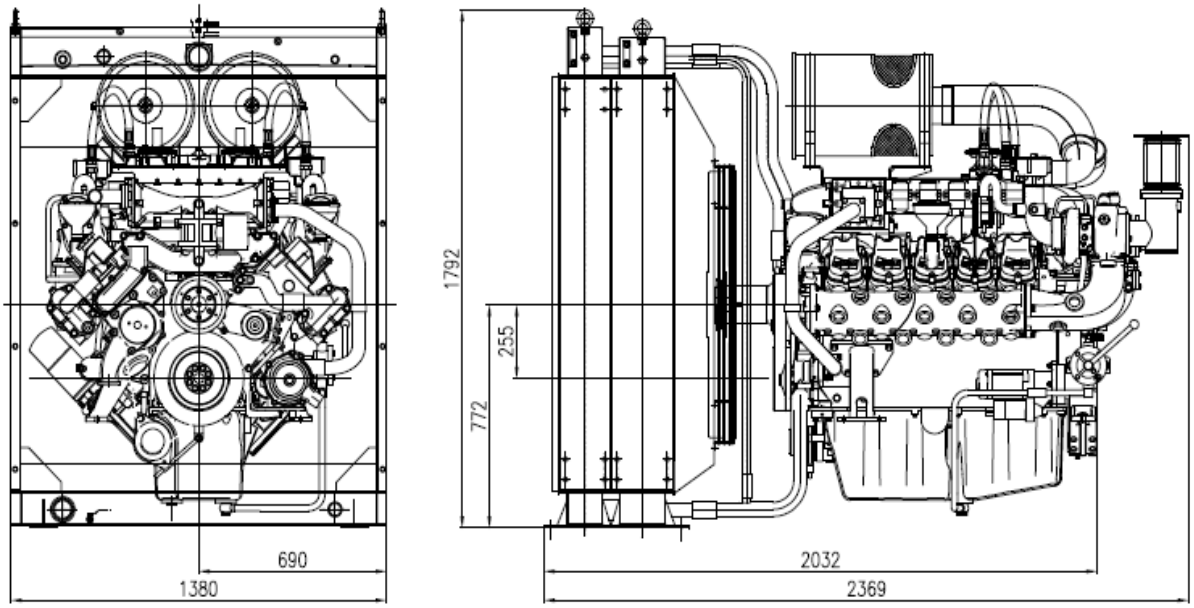
◎ Dimensions : Engine



◎ Dimensions : Gen-pack



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※ Specifications are subject to change without prior notice